

Process Sheet

Step
Design and Build

Customer : GU-DAR001 Dart Helicopters Services
Part Number : 33510
Customer Number : 10385
S. Number : N/A
Date Issued : 7/11/2007 S.O. No. : N/A
Type : SMALL / MED FAB
Issue Date : N/A
Request Part : 32032
Est. Rev. : 10
Est. Due Date : 7/30/2007
Est. Rate : 02 11.01 Incorporated D3065-1 IPP KJ/RF

Drawing Name : HI-STEP LEG ASSEMBLY
Part Number : D3065041
Drawing Number : D3065 REV B
Project Number : N/A
Drawing Revision : B
Material : N/A
Due Date : 7/30/2007
Qty: 250 Unit: Each
Cost:



Machine Or Operation:

Description:

33510A

STEP SPACER



Sub-Component: STEP SPACER

D3065-1 B 36013A x 7mx, B 33510A x 53mx

MF 07-09-27

33510B

STEP SPACER



Sub-Component: STEP SPACER

D3065-3 B 33510B

MF

33510C

STEP LEG



Sub-Component: STEP LEG

D3065-5 B 39978C x 1mx, B 33510C x 189mx

MF

33510D

STEP SPACER



Sub-Component: STEP SPACER

D3065-7 B 33510D

MF

MS20470AD44

Rivet Universal Head



Part Qty: 30,000 Each(s)/Unit Total: 7500,000 Each(s)

Rivet: Universal Head

Pick:

Qty Part Number

30 MS20470AD44

Description

Rivet

Batch:

m104885

MF 07-09-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/09/27	1	Split all	SB	07/09/27	20		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/09/28
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI STEP LEG ASSEMBLY

Job Number: 33510

Part Number: D3065041

Job Number



Req. #:

Machine Or Operation:

Description:

50 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



(20)

Content: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

MF 07-09-27

LINE

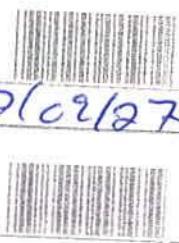
INSPECT WORK TO CURRENT STEP



Content: INSPECT WORK TO CURRENT STEP

PACKAGING 1

PACKAGING RESOURCE #1



Content

(x20)

Content: PACKAGING RESOURCE #1

Identify and Stock

Location: W1

a.m 07.09.26

FINAL INSPECTION/W/O RELEASE



Content: FINAL INSPECTION/W/O RELEASE

(60)

(20)

D 07/09/28

U 07.09.28



D

07/09/28

D

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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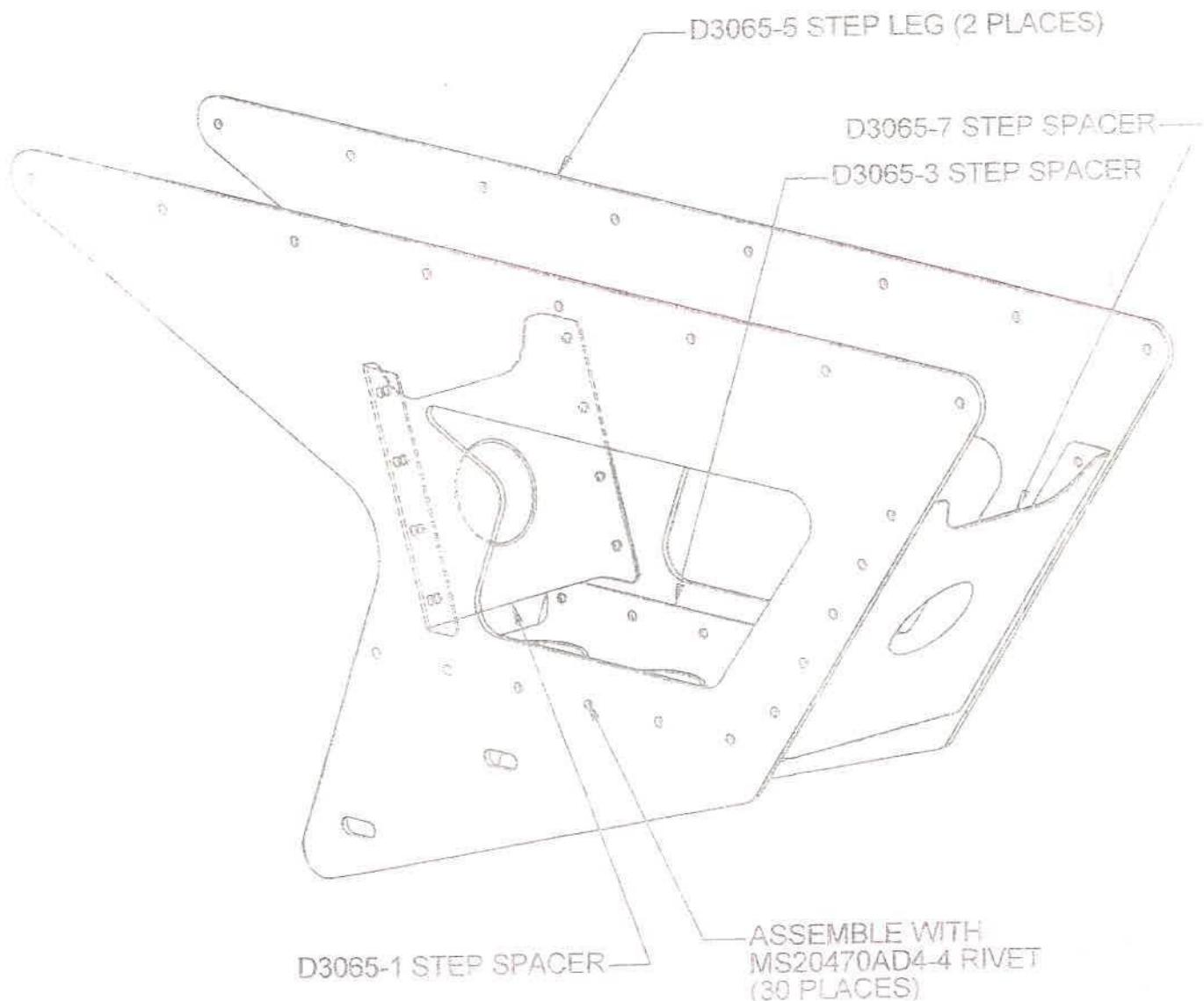
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD	
	CB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
PH		D3065	SHEET 1 OF 5
DATE	06.05.23	TITLE	SCALE
		STEP LEG ASSEMBLY	1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06.06.20 *PH*



D3065-041 STEP LEG ASSEMBLY

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